# AVK Butterfly valves series 756 How-to-order for DN 200-1200

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## Valve with gearbox [IP 67] and hand wheel

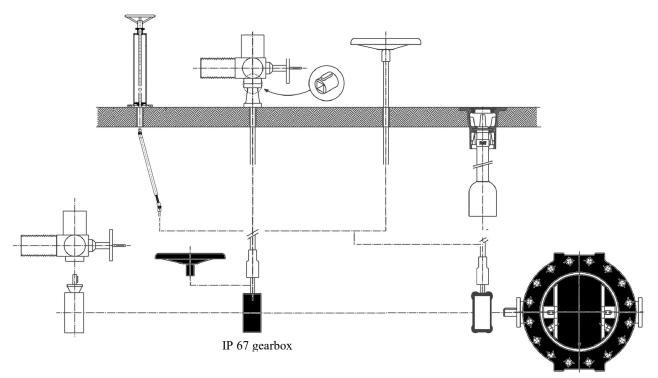
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Standard epoxy/epoxy PN 10/16 butterfly valves including gearbox and handwheel for installation in chamber please order:

## **Integral seat**

756 - xxxx - 1	04, for DN 200-1200 - PN 10 14, for DN 200-1200 - PN16 ensions 0200 - 1200 mm		<b>Stainless steel seat</b> 756 - xxxx – 10400009 DN 200-1200 - PN 10 756 - xxxx – 11400009 DN 200-1200 - PN 16 xxxx for dimensions 0200 - 1200 mm			
Valve size	Handwheel	Turns to open	Free running	Min. rupture		
	max. closing torque(Nm)	rev.	torque (Nm)	torque (Nm) (EN1074)		
DN200	40	8,5	7	120		
DN250	70	8,5	7	120		
DN300	*80/**100	*8,5/**9,5	7	*160/**200		
DN350	*80/**100	*8,5/**9,5	7	*160/**200		
DN400	100	9,5	7	200		
DN450	140	*9,5/**14	7	280		
DN500	120	*9,5/**14	7	240		
DN600	*170/**120	*14/**27	7	*340/**240		
DN700	120	*27/**54	12	240		
DN800	120	*27/**54	12	240		
DN900	120	*54**82	12	240		
DN1000	120	*61/**82	12	240		
DN1200	120	*82/**182	12	240		
*PN10/**PN16						

All items marked with solid black in below illustration are included in the above configuration



Butterfly valve DN 200-1200

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#### Valve with gearbox [IP 68], extension and street cover

Standard epoxy/epoxy PN 10/16 butterfly valve including gearbox IP 68, AVK telescopic extension spindle and universal street cover. For installation directly in the ground without chamber, please order:

## Integral seat

756 - xxxx - 104006, for DN 200-1200 – PN10 756 - xxxx - 114006, for DN 200-1200 – PN16 xxxx for dimensions 0200 - 1200 mm

#### **Extension spindle:**

04 - xxx - 90002, length 450 - 700, for valves DN xxx 04 - xxx - 90502, length 650 - 1100, for valves DN xxx 04 - xxx - 91002, length 1050 - 1750, for valves DN xxx 04 - xxx - 91502, length 1700 - 2900, for valves DN xxx xxx = "400" for DN 200 - 500 PN10/16, DN600 PN10

xxx = "600" for DN600 PN16, DN700-1200 PN10/16

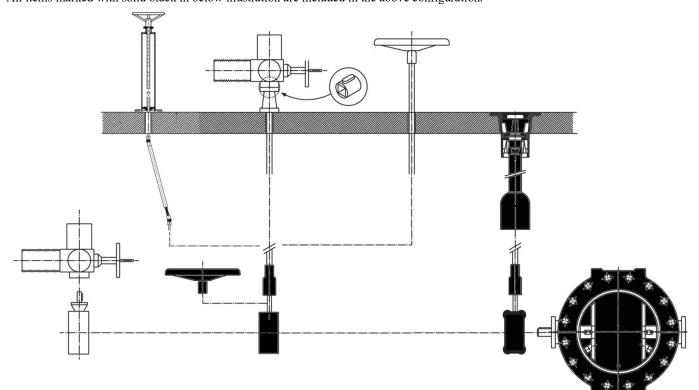
#### Street cover:

04 - 003 - 6900, street cover with lid.

80 - 46 - 00001, plastic support tile.

04 - 001 - 0200, plastic fixations plugs for support plate to connect with universal street cover. **Optional: Loose handwheel with adaptor (KIT) for connection with IP 68 gearbox in chamber:** 08-200-1100001: Ø360mm CTC, DN200-500 PN10/16 and DN600 PN10. Butterfly IP 68 gearbox. 08-400-1100001: Ø600mm CTC, DN600 PN16. Butterfly IP 68 gearbox DN 700-1200: Always including Ø700 mm handwheel

All items marked with solid black in below illustration are included in the above configuration.



#### **Stainless steel seat** 756 - xxxx - 10400609, DN 200-1200 - PN10

756 - xxxx - 10400609, DN 200-1200 - PN10 756 - xxxx - 11400609, DN 200-1200 – PN16 xxxx for dimensions 0200 - 1200 mm

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756 - xxxx - 10400009 DN 200-1200 - PN 10

756 - xxxx - 11400009 DN 200-1200 - PN 16

756 - xxxx - 10400609, DN 200-1200 - PN10

756 - xxxx - 11400609, DN 200-1200 - PN16

Stainless steel seat / gear IP 68

## Valve with gearbox [IP67 or IP68], extension bar #25mm and handwheel

Standard epoxy/epoxy PN 10/16 butterfly valve including gearbox and handwheel, extension carried out with steel bar #25 mm supplied by customer. For installation in chamber and operated by handwheel above ground, please order: Stainless steel seat / gear IP 67

## Integral seat / gear IP67

756 - xxxx - 104, for DN 200-1200 - PN 10 756 - xxxx - 114, for DN 200-1200 - PN16

#### Integral seat / gear IP 68

756 - xxxx - 104006, DN 200-1200 - PN10 756 - xxxx - 114006, DN 200-1200 - PN16

#### Adaptor for gearbox to #25 mm:

756-0400-2800: For DN 200 – 1200 PN10/16 mounted to standard IP67 gearbox or IP68 gearbox.

#### Galvanized rod #25 mm:

To be cold drawn steel grade 37, or grade 52. Supplied by customer, not by AVK.

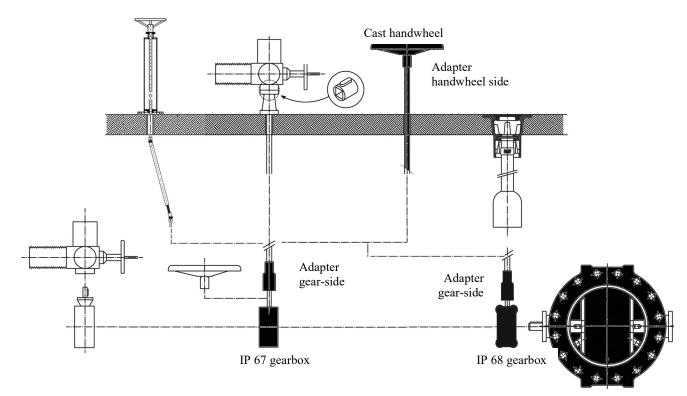
#### Adaptor for handwheel:

756 - 0600 - 4800, for connecting handwheel to galvanized rod and handwheel.

#### **Cast handwheel:**

08-200-110000: Handwheel, Ø360 (incl. A2 Hex bolt and washer) for DN 200 - 500 CTC PN10/16, DN600 PN10 08-400-110000: Handwheel, Ø640 (incl. A2 Hex bolt and washer) for DN 600 PN16, DN700 - 1200 CTC PN10/16

All items marked with solid black in below illustration are included in the above configuration



Butterfly valve DN 200-1200

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# AVK Butterfly valves series 756

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## Valve with gearbox [IP67 or IP68], with T-key operation #30mm – AVK France execution

Standard epoxy/epoxy PN 10/16 butterfly valve including gearbox and handwheel, extension carried out with steel bar #25 mm supplied by customer. For installation in chamber and operated by handwheel above ground, please order:

## Integral seat / gear IP67

756 - xxxx - 104, for DN 200-1200 - PN 10 756 - xxxx - 114, for DN 200-1200 - PN16

#### Integral seat / gear IP 68

756 - xxxx - 104006, for DN 200-1200 – PN10 756 - xxxx - 114006, for DN 200-1200 – PN16

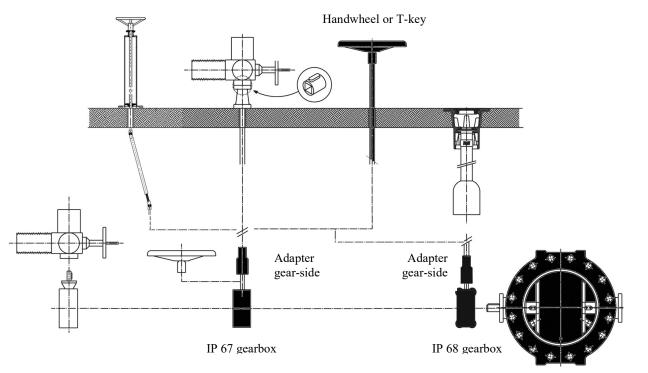
#### Adaptor for gearbox to #30 mm, for T-key operation:

756-0400-5800:

Stem cap, # 30mm outside For DN 200 – 1200 PN10/16 mounted to standard IP67 gearbox or to IP68 gearbox.

**T-key:** To be purchased locally

All items marked with solid black in below illustration are included in the above configuration



Butterfly valve DN 200-1200

# Stainless steel seat / gear IP 67

756 - xxxx - 10400009 DN 200-1200 - PN 10 756 - xxxx - 11400009 DN 200-1200 - PN 16

## Stainless steel seat / gear IP 68

756 - xxxx - 10400609, for DN 200-1200 – PN10 756 - xxxx - 11400609, for DN 200-1200 – PN16

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# How-to-order for DN 200-1200

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### Valve with gearbox [IP 67 or IP 68], extension bar #25mm and electric actuator

Standard epox/epox PN 10/16 butterfly valve including gearbox, extension carried out with steel bar #25 mm supplied by customer and operated by electric actuator. For installation in chamber and operated by actuator above ground, please order:

Integral seat / gear IP67		Stainless steel seat / gear IP 67			
756 - xxxx - 104, for DN 200-	1200 - PN 10	756 - xxxx - 10400009 for DN 200-1200 - PN 10			
756 - xxxx - 114, for DN 200-	1200 - PN16	756 - xxxx - 11400009 for DN 200-1200 - PN 16			
Integral seat / gear IP 68		Stainless steel seat / gear IP 68			
756 - xxxx - 104006, for DN 2	00-1200 – PN10	756 - xxxx - 10400609, for DN 200-1200 – PN10			
756 - xxxx - 114006, for DN 2	00-1200 – PN16	756 - xxxx - 11400609, for DN 200-1200 – PN16			
Adaptor for gearbox to #25 mm:					
756-0400-2800:	For DN 200 – 1200 PN10/16 mounted to IP67 gearbox or to IP68 gearbox.				
Galvanized rod #25 mm:	<b>m:</b> To be cold drawn steel grade 37, or grade 52. Supplied by customer, not by AVK.				

To be supplied by customer, not by AVK, with one flange-end according to ISO 5210.

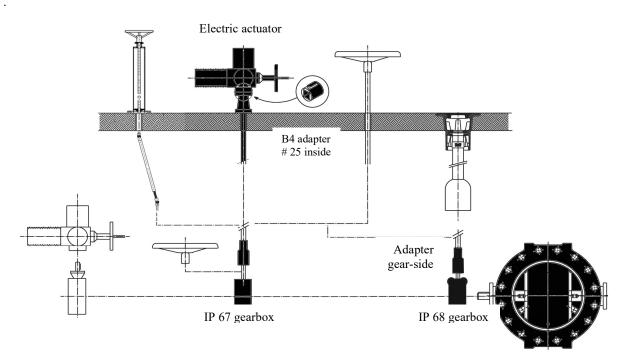
Actuator AUMA:	:		RPM	<u>ISO 5210</u>
AUMA SA 07.6	PN10/16	DN200-250	5,6	F10 Open/Close torque set to 60 Nm
AUMA SA 10.2	PN10/16	DN300-400	5,6	F10 Open/Close torque set to 100 Nm
	PN16	DN700-800	22	F10 Open/Close torque set to 100 Nm
	PN10/16	DN900-1200	22	F10 Open/Close torque set to 120 Nm
AUMA SA 14.2	PN10/16	DN450-600	5,6	F14 Open/Close torque set to 160 Nm
	PN10	DN700-800	22	F14 Open/Close torque set to 150 Nm

## For all actuators please note:

Flange pipe support:

Power supply according to customer, all actuators must be supplied with connection <u>B4 special order with inside # 25 mm</u> (important only for this configuration). Recommended RPM are based on S15 actuators other RPM's on request.

All items marked with solid black in below illustration are included in the above configuration



Butterfly valve DN 200-1200



## This valve installation is only for ON/OFF duty.

This configuration may have a reduced lifetime compared to the configuration on page 6 as it is based on a gearbox for handwheel operation.

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## Valve with ISO flange gearbox [IP67] ready for electric actuator

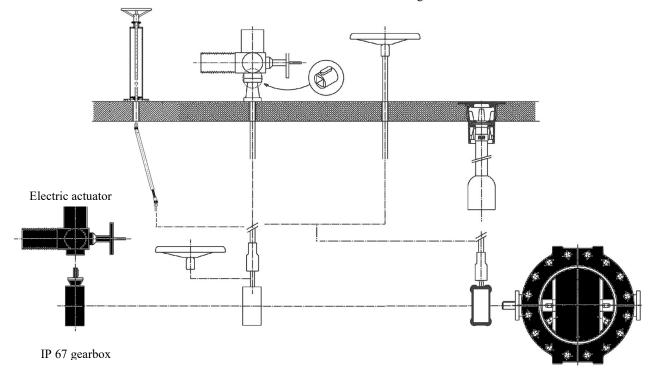
Standard epox/epox PN 10/16 butterfly valve including ISO flange gearbox and operated by electric actuator. For installation in chamber, and operated by actuator directly on the valve, please order:

	ral seat	Stainless steel seat			
756 - xxxx	T DN 200-1200 – PN10 756 -	756 - xxxx - 10400109, for DN 200-1200 – PN10			
756 - xxxx	- 114001, for	r DN 200-1200 – PN16 756 -	756 - xxxx - 11400109, for DN 200-1200 – PN16		
Actuator AUMA	:				
DN200	PN10/16	AUMA SA 07.2 - F10, 5,6 RPM, Connector B4-	-Ø15 / keyway	Open/Close torque 30 Nm	
DN250	PN10	AUMA SA 07.2 - F10, 5,6 RPM, Connector B4-	-Ø15 / keyway	Open/Close torque 30 Nm	
DN250	PN16	AUMA SA 07.6 - F10, 5,6 RPM, Connector B4-	-Ø15 / keyway	Open/Close torque 60 Nm	
DN300	PN10	AUMA SA 07.6 - F10, 5,6 RPM, Connector B4-	-Ø15 / keyway	Open/Close torque 60 Nm	
DN 300	PN16	AUMA SA 07.6 - F10, 5,6 RPM, Connector B4-	-Ø17 / keyway	Open/Close torque 60 Nm	
DN350	PN10/16	AUMA SA 07.6 - F10, 5,6 RPM Connector B4-	-Ø17 / keyway	Open/Close torque 60 Nm	
DN 400	PN10/16	AUMA SA 07.6 - F10, 5,6 RPM, Connector B4-	-Ø17 / keyway	Open/Close torque 60 Nm	
DN 450	PN10/16	AUMA SA 07.2 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 30 Nm	
DN 500	PN10/16	AUMA SA 07.2 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 30 Nm	
DN600	PN10/16	AUMA SA 07.6 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 60 Nm	
DN700	PN10	AUMA SA 07.6 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 60 Nm	
DN700	PN16	AUMA SA 10.2 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 120 Nm	
DN800	PN10	AUMA SA 07.6 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 60 Nm	
DN800	PN16	AUMA SA 10.2 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 120 Nm	
DN900	PN10/16	AUMA SA 10.2 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 120 Nm	
DN1000	PN10	AUMA SA 10.2 - F10, 22 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 120 Nm	
DN1000	PN16	AUMA SA 07.6 - F10, 45 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 60 Nm	
DN1200	PN10	AUMA SA 07.6 - F10, 45 RPM, Connector B3-	-Ø20 / keyway	Open/Close torque 60 Nm	
DN1200	PN16	AUMA SA 10.2 - F10, 45 RPM, Connector B3	3-Ø20 / keyway	Open/Close torque 120 Nm	
For all actuators please note:					

#### For all actuators please note:

Power supply according to customer, all actuators are to be supplied with connection like above (important only for this configuration). Recommended RPM are based on S15 actuators other RPM's on request.

All items marked with solid black in below illustration are included in the above configuration



Butterfly valve DN 200-1200

## Valve with gearbox [IP 67 or IP 68] and headstock

Standard epox/epox PN 10/16 butterfly valve including gearbox, extension carried out with steel bar #25 mm supplied by customer and operated by headstock with flexible joint. For installation in chamber or underground by headstock above ground, please order:

#### Integral seat / gear IP67

756 - xxxx - 104, for DN 200-1200 - PN 10 756 - xxxx - 114, for DN 200-1200 - PN16

#### Integral seat / gear IP 68

756 - xxxx - 104006, for DN 200-1200 – PN10 756 - xxxx - 114006, for DN 200-1200 – PN16

#### **Stainless steel seat / gear IP67** 756 - xxxx - 10400009 for DN 200-1200 - PN 10 756 - xxxx - 11400009 for DN 200-1200 - PN 16

**Stainless steel seat / gear IP 68** 756 - xxxx - 10400609, for DN 200-1200 – PN10 756 - xxxx - 11400609, for DN 200-1200 – PN16

#### Adaptor for gearbox to #25 mm:

756-0400-2800: For DN 200 – 1200 PN10/16 mounted to IP67gearbox or to IP68 gearbox.

## Headstock with flexible joint:

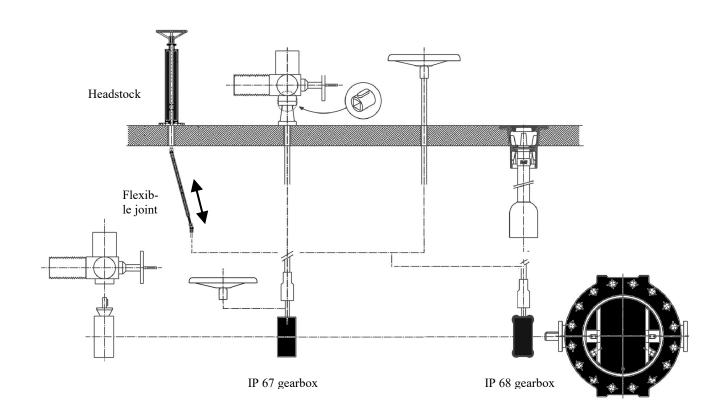
Pricing and sizes on request.

Instead of a handwheel, an electric actuator can be fitted.

When requiring prices, please specify the following

- Distance between centreline of valve shaft to top floor level (the flex joint is extendable)
- Handwheel or actuator standard is handwheel

All items marked with solid black in below illustration are included in the above configuration



Butterfly valve DN 200-1200